

Diamond Wire Quarry

Premium diamond wire engineered for efficient, accurate stone extraction in granite, marble, and sandstone quarries. Features industrial-grade sintered or HIP beads, high cutting speeds (up to 30 m²/h), and long wire life (up to 45 m²/m). Available in various bead sizes (11.0–12.5mm) and assembly types (rubber, rubber + spring, spring) to suit soft to hard stone. Ideal for block extraction and squaring with minimal waste and surface damage.

GRANITE QUARRY WIRE

Bead Size	Bead	Beads	Assembly	Material	Wire Speed	Cutting Speed	Wire Life
(Diameter)	Type	per m	Type	Type	(m/s)	(m ² /h)	(m²/m)
11 . 5mm	Sintered Beads	38/40	Rubber	Soft Granite	30 / 40	8 / 25	30 / 40
12,0mm	Sintered Beads		Rubber	Medium Granite	30 / 40	8 / 25	12 / 30
12,5mm	Sintered Beads		Rubber	Hard Granite	25 / 35	5/10	5 / 10
11,5mm 12,0mm	HIP Beads HIP Beads	38/40 38/40	Rubber + Spring Rubber				

TRIMMING / BLOCK SQUARING WIRE

Bead Size	Bead	Beads	Assembly	Material	Wire Speed	Cutting Speed	Wire Life
(Diameter)	Type	per m	Type	Type	(m/s)	(m ² /h)	(m²/m)
11.5mm	Sintered Beads	40	Rubber + Spring		28 / 34	8 / 15	6 / 15
12,0mm	Sintered Beads	40	Rubber + Spring		28 / 34	8 / 15	6/20
12,5mm	Sintered Beads	40	Rubber + Spring		28 / 34	5 / 10	4/8

MARBLE QUARRY WIRE

Bead Size (Diameter)	Bead Type	Beads per m	Assembly Type	Material Type	Wire Speed (m/s)	Cutting Speed (m²/h)	Wire Life (m²/m)
11.0mm	Sintered Beads		Spring	Soft Marble	35 / 40	20 / 30	30 / 45
11.5mm	Sintered Beads	35/37/40	Spring	Medium Marble Hard Marble	33 / 40 25 / 35	20 / 25 15 / 20	25 / 30 15 / 25

GRANITE MONO WIRE

Spec	Bead Type	Diameter	Assembly Type	Beads per m	Material Type	Wire Speed (m/s)	Cutting Speed (m ² /h)	Wire Life (m²/m)
HS/FT-GS110 HS/FT-GS105 HS/FT-GP088	Sintered Beads Sintered Beads Sintered Beads	Dia 11,0mm Dia 10,5mm Dia 9mm	Rubber Plastic Plastic	40 37 / 40 37	Hard Granite Medium Granite Soft Granite Soft/Medium Granite	25-32 27-32 30-33 29-33	5–10 10–15 15–20 15–20	7-9 8-15 16-20 8-18



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